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milling is a machining process that uses tools with cutting edges to remove material by producing either a cylindrical, conical, or helical surface in a workpiece. a milling cut is made by moving the cutting tool in a direction parallel to the cutting edge. milling is often used to produce parts with smooth, flat, or cylindrical surfaces. it is a versatile process for making a wide variety of parts because it can be used to cut through materials such as wood, plastic, metal, and composite materials. it is essential to know the dimensions of the workpiece, especially as the cutting tool contacts it. the "x" and "y" axis refer to the horizontal and vertical positions of the workpiece when it is machined. the "z" axis is the axis that runs along the workpiece, and it is perpendicular to both the x and y axes. the z axis is where the turning or drilling is performed, and the machine will travel along the z axis to reach the desired point. the workpiece will usually be held in place by the chuck or collet, and the cutting tool will be held in place by a tool holder or tool post. the tool holder is usually a component of the tool mount assembly, which consists of the tool mount, the tool post, and the tool mount assembly, which holds the tool post to the tool mount. the cutting tool, whether it is a single point or multicutting tool, is fixed to the tool holder, which is then attached to the tool post, which is then attached to the tool mount, which is attached to the machine head. the tool mount and its position relative to the machine are controlled by the system controller, which is a programmable electronic device.

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