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asme b31.3 is the code that specifies design, fabrication, and installation of pressure vessels. it covers the manufacturer's responsibility in the design and manufacture of pressure vessels. design parameters for pressure vessels are specified in the code. the code delineates classification, pressure limits, pressure test standards, working pressures, and material requirements in detail. it has three sections: the basic design section, the material testing section, and the pressure vessel inspection section. asme b31.3 is designed for general-purpose pressure vessels used for various purposes such as specialized steels and structural materials, general-purpose structural steels and pressure vessels, high-grade steels for pressure vessels, and non-pressure vessel steels.3 does not describe heat treatment, special purposes, piping, mechanical properties, or heat treatment of steels

and alloy materials used in pressure vessels. the basic design section describes general aspects of design. certain requirements, such as piping connections, cannot be prescribed in detail but general criteria for design, fabrication, and installation of pressure vessels must be provided. asme b31.1 is the code that is a comprehensive standard on design of boiler systems. this standard covers basic boiler systems. the purpose of the standard is to provide engineers and designers with a general framework for design, and contractors with some insight into the requirements of boiler design. it covers basic aspects of boiler systems such as high pressure boilers, medium pressure boilers, low pressure boilers, boilers for generating steam, portable boilers, economizers, recovery boilers, slurry boilers, absorption systems, and modified systems.

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a variety of materials are being used in conjunction with steel to form a broad spectrum of pipeline systems. the interfaces between these materials, including embedded steel, insulating materials, and the other pipe components, often

introduce additional problems. the composition, manufacture, and installation of materials used in pipeline systems are critical to the economic success of the system. the designers of these systems must take into account the appropriate selection of materials for the intended service, the physical and chemical compatibility of all materials in the system, the method of the suitability for application and installation, the safety of the materials during and after application and installation, the ease with which the system components can be serviced, and the economics of the system. the primary focus of the code is to establish reliable engineering criteria and principles to be used in the design and selection of pipeline materials. there are two basic types of piping materials: metal and nonmetal. nonmetal piping materials, such as thermoplastic and thermosetting resins, polyethylene, and other plastics, polyurethane, and rubber, are often used in pipelines and valves. the materials used for piping systems are usually classified into two categories: metallic, and non-metallic. each category has its own advantages and disadvantages. this is a major deciding factor for the choice of piping materials. a piping system consists of various parts. the piping system may

be classified as closed or open systems. a closed system is a piping system that has at least two pipe ends. open systems do not have any pipe ends. a closed system is generally used where fluids are pumped from one point to another. an open system is used where fluids are simply allowed to flow. systems of the closed type are used more frequently because the type of fluid or material that is being transported often has a bearing on the type of system used. for example, in a petroleum refinery, gas is usually transported under pressure. an open system is used for transporting natural gas. closed system is required for transporting hydrocarbons in bulk and in drums. 5ec8ef588b

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